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### 4. Reliability Test

After test(1~7item), the speaker S.P.L . difference shall be within  $\pm 3 dB$ , and the appearance not exist any change to be harmful to normal operation (e.g. cracks,rusts,damages and especially distortion).

No	Items	Specification		
1	High Temperature Test	After being placed in a chamber with +70 $\pm 3$ °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.		
2	Low Temperature Test	After being placed in a chamber with -25 ±3 ℃ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.		
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at +40±2 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.		
4	Thermal Shock Test	After being placed in a chamber at +60 °C for 1 hour, then speaker shall be placed in a chamber at -20 °C for 1 hour(1 cycle is the below diagram). After 4 above cycles, speaker shall be measured after being placed in natural condition for 10 Sec  +60 °C  20 Sec.  1 hour 1 hour		
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.		
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.0 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.		
7	Load test	After being applied loading white noise with input power 5W(6.32Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.		
8	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 $M\Omega$		

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### 1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

- -- compact, rich sound
- -- applications: car speaker, TV speaker, etc. ..

#### 2. General

2.1 Out-Diameter : 90x50 mm
 2.2 Height : 40 mm
 2.3 Weight : 117.5 g

2.4 Operating Temperature range:

-20 ~+60 ℃ without loss of function

2.5 Store Temperature range:

-25 ~+70 ℃ without loss of function

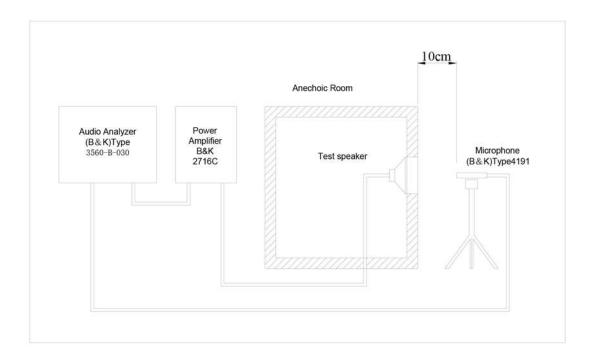
#### 3. Electrical and Acoustic Characteristics.

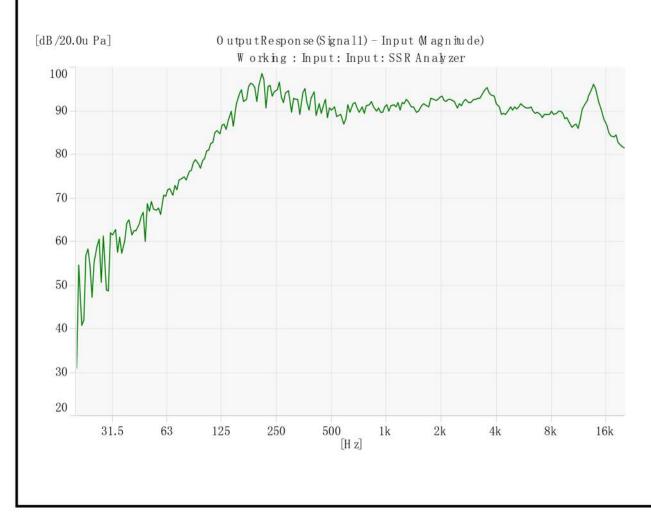
Test condition: 15 ~ 35 °C, 25% ~ 85% RH, 860~1060 mbar

No	Items	Specification		
1	Impedance	8 $\Omega$ ± 20% (1Vrms at 1KHz)		
2	Sound Pressure Level	90 dB ± 3dB (0.1W/0.1M Avg. at 0.5,0.6,0.8,1.0kHz)		
3	Resonance Frequency	250 Hz ± 20% (LMS)		
4	Frequency Range	Fo ~18KHz		
5	Input Power	Rated 5 W / Max. 7 W		
6	Distortion	10% Max. at 1kHz 5W		
7	Buzz and Rattle	Should not be audible buzzes, rattles when the 6.32V sine wave signal swept at frequency range.		
8	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.		

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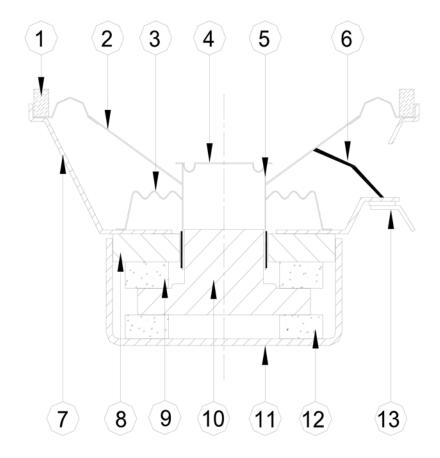
### 5. Measurement Block Diagram & Response curve





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## 6. Structure

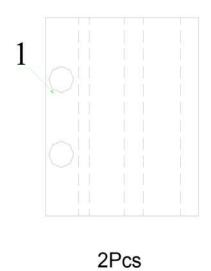


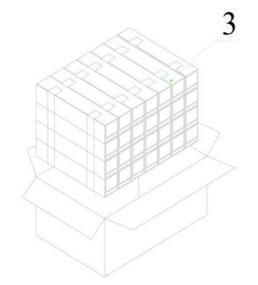
13	Connection	1	Paper+Copper	
12	Magnet	1	Ferrite	
11	Back Cap	1	SPCC	
10	T yoke	1	Q195	
9	Magnet	1	Ferrite	
8	Plate	1	Q195	
7	Frame	1	SPCC	
6	Wire	2	Copper	
5	Voice Coil	1	Paper+Copper	
4	Dust Cap	1	Paper	
3	Damper	1	Cotton	
2	Diaphragm	1	Cloth+Paper	
1	Gasket	1	Paper	
No.	Part Name	Q'ty	Material	Remarks

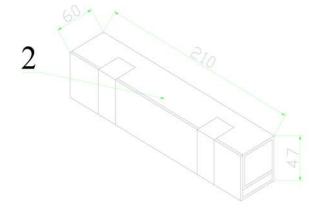
	Specification	for Speaker	Page	7/9
SSERVER VALVE MERSENTE		TOI Speaker	Revision No.	1.0
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7. Dir	mensions	90± 0.5		.5
				3.5 <u>50±0.5</u>
VIE	W: 2:1	Ф38		39±0.5
#. Exa ex) 10 10 :th		75± 0.3		
FIRST ANGLE PROJECT	TION		UNIT Tolera	: mm nce : ±0.5

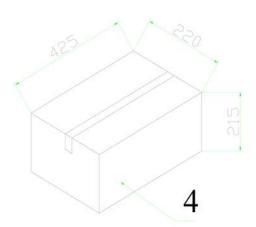
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# 8. Packing









QTY:98Pcs 425 x220 x315